## This Unit: Technology \& Energy

- Technology basis
- Fabrication (manufacturing) \& cost
- Transistors \& wires
- Implications of transistor scaling (Moore's Law)
- Energy \& power


## Unit 3: Technology \& Energy

Slides developed by Milo Martin \& Amir Roth at the University of Pennsylvania with sources that included University of Wisconsin slides by Mark Hill, Guri Sohi, Jim Smith, and David Wood

## Readings

- MA:FSPTCM
- Section 1.1 (technology)
- Section 9.1 (power \& energy)
- Paper
- G. Moore, "Cramming More Components onto Integrated Circuits"

Review: Simple Datapath


- How are instruction executed?
- Fetch instruction (Program counter into instruction memory)
- Read registers
- Calculate values (adds, subtracts, address generation, etc.)
- Access memory (optional)
- Calculate next program counter (PC)
- Repeat
- Clock period = longest delay through datapath

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## Recall: Processor Performance

- Programs consist of simple operations (instructions)
- Add two numbers, fetch data value from memory, etc.
- Program runtime = "seconds per program" =
(instructions/program) * (cycles/instruction) * (seconds/cycle)
- Instructions per program: "dynamic instruction count"
- Runtime count of instructions executed by the program
- Determined by program, compiler, instruction set architecture (ISA)
- Cycles per instruction: "CPI" (typical range: 2 to 0.5)
- On average, how many cycles does an instruction take to execute?
- Determined by program, compiler, ISA, micro-architecture
- Seconds per cycle: clock period, length of each cycle
- Inverse metric: cycles per second (Hertz) or cycles per ns (Ghz)
- Determined by micro-architecture, technology parameters
- This unit: transistors \& semiconductor technology


## Semiconductor Technology



- Basic technology element: MOSFET
- Solid-state component acts like electrical switch
- MOS: metal-oxide-semiconductor
- Conductor, insulator, semi-conductor
- FET: field-effect transistor
- Channel conducts source $\rightarrow$ drain only when voltage applied to gate
- Channel length: characteristic parameter (short $\rightarrow$ fast)
- Aka "feature size" or "technology"
- Currently: 0.022 micron ( $\mu \mathrm{m}$ ), 22 nanometers ( nm )
- Continued miniaturization (scaling) known as "Moore's Law" - Won't last forever, physical limits approaching (or are they?)


## Technology \& Fabrication

Transistors and Wires



Intel
Pentium M
Wafer

## Manufacturing Steps

- Multi-step photo-/electro-chemical process
- More steps, higher unit cost
+ Fixed cost mass production (\$1 million+ for "mask set")


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Manufacturing Steps


## Manufacturing Defects

Correct:


Defective:


Defective:


- Defects can arise
- Under-/over-doping
- Over-/under-dissolved insulator
- Mask mis-alignment
- Particle contaminants
- Try to minimize defects
- Process margins
- Design rules
- Minimal transistor size, separation
- Or, tolerate defects
- Redundant or "spare" memory cells
- Can substantially improve yield CIS 501: Comp. Arch. | Prof. Milo Martin | Technology \& Energy


## Cost Implications of Defects

- Chips built in multi-step chemical processes on wafers
- Cost / wafer is constant, $f$ (wafer size, number of steps)
- Chip (die) cost is related to area
- Larger chips means fewer of them
- Cost is more than linear in area
- Why? random defects
- Larger chip, more chance of defect
- Result: lower "yield" (fewer working chips)

- Wafer yield: \% wafer that is chips
- Die yield: \% chips that work

- Yield is increasingly non-binary - fast vs slow chips CIS 501: Comp. Arch. | Prof. Milo Martin | Technology \& Energy


## Transistor Switching Speed

## Manufacturing Cost

- Chip cost vs system cost
- Cost of memory, storage, display, battery, etc.


## - Cost vs price

- Relationship complicated; microprocessors not commodities
- Specialization, compatibility, different cost/performance/power
- Economies of scale
- Unit costs: die manufacturing, testing, packaging, burn-in
- Die cost based on area \& defect rate (yield)
- Package cost related to heat dissipation \& number of pins
- Fixed costs: design \& verification, fab cost
- Amortized over "proliferations", e.g., Core i3, i5, i7 variants
- Building new "fab" costs billions of dollars today
- Both getting worse; trend toward "foundry" \& "fabless" models

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## A Transistor Analogy: Computing with Air

- Use air pressure to encode values
- High pressure represents a "1" (blow)
- Low pressure represents a "0" (suck)
- Valve can allow or disallow the flow of air
- Two types of valves



Pressure Inverter


Pressure Inverter (Low to High)


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## Pressure Inverter (High to Low)



## Analogy Explained

- Pressure differential $\rightarrow$ electrical potential (voltage)
- Air molecules $\rightarrow$ electrons
- Pressure (molecules per volume) $\rightarrow$ voltage
- High pressure $\rightarrow$ high voltage
- Low pressure $\rightarrow$ low voltage
- Air flow $\rightarrow$ electrical current
- Pipes $\rightarrow$ wires
- Air only flows from high to low pressure
- Electrons only flow from high to low voltage
- Flow only occurs when changing from 1 to 0 or 0 to 1
- Valve $\rightarrow$ transistor
- The transistor: one of the century's most important inventions


## Complementary MOS (CMOS)

- Voltages as values
- Power $\left(V_{D D}\right)=" 1 "$, Ground $=" 0 "$
- Two kinds of MOSFETs
- $\mathbb{N}$-transistors
- Conduct when gate voltage is 1
- Good at passing 0s
- P-transistors
- Conduct when gate voltage is 0
- Good at passing 1s

- CMOS
- Complementary n-/p- networks form boolean logic (i.e., gates)
- And some non-gate elements too (important example: RAMs)

Transistors as Switches

- Two types
- N-type
- P-type
- Properties
- Solid state (no moving parts)
- Reliable (low failure rate)
- Small (45nm channel length)
- Fast (<0.1ns switch latency)



## Basic CMOS Logic Gate

- Inverter: NOT gate
- One p-transistor, one n-transistor
- Basic operation
- Input = 0
- P-transistor closed, n-transistor open
- Power charges output (1)
- Input = 1
- P-transistor open, n-transistor closed
- Output discharges to ground (0)


## Another CMOS Gate Example

- What is this? Look at truth table
- $0,0 \rightarrow 1$
- $0,1 \rightarrow 1$
- $1,0 \rightarrow 1$
- $1,1 \rightarrow 0$
- Result: NAND (NOT AND)
- NAND is "universal"
- What function is this?


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## Resistance

- Channel resistance
- Wire resistance
- Negligible for short wires
- Linear in length for long wires



## Technology Basis of Transistor Speed

- Physics 101: delay through an electrical component ~ RC
- Resistance (R) -W ~ length / cross-section area - Slows rate of charge flow
- Capacitance (C) $-\vdash \sim$ length * area / distance-to-other-plate
- Stores charge
- Voltage (V)
- Electrical pressure
- Threshold Voltage ( $\mathbf{V}_{\boldsymbol{t}}$ )
- Voltage at which a transistor turns "on"
- Property of transistor based on fabrication technology
- Switching time $\sim$ to $\left(R^{*} C\right) /\left(V-V_{t}\right)$
- Two kinds of electrical components
- CMOS transistors (gates, sources, drains)
- Wires

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## Capacitance

- Gate capacitance
- Source/drain capacitance
- Wire capacitance
- Negligible for short wires
- Linear in length for long wires



## Transistor Geometry: Width



- Transistor width, set by designer for each transistor
- Wider transistors:
- Lower resistance of channel (increases drive strength) - good!
- But, increases capacitance of gate/source/drain - bad!
- Result: set width to balance these conflicting effects


## Wire Geometry



- Transistors 1-dimensional for design purposes: width
- Wires 4-dimensional: length, width, height, "pitch"
- Longer wires have more resistance (slower)
- "Thinner" wires have more resistance (slower)
- Closer wire spacing ("pitch") increases capacitance (slower)

Transistor Geometry: Length \& Scaling


- Transistor length: characteristic of "process generation"
- "22nm" refers to the transistor gate length
- Each process generation shrinks transistor length by $1.4 x$
- "Moore's law" -> roughly $2 x$ improvement transistor density
- Roughly linear improvement in switching speeds (lower resistance)


## Increasing Problem: Wire Delay

- RC Delay of wires
- Resistance proportional to: resistivity * length / (cross section)
- Wires with smaller cross section have higher resistance
- Resistivity (type of metal, copper vs aluminum)
- Capacitance proportional to length
- And wire spacing (closer wires have large capacitance)
- Permittivity or "dielectric constant" (of material between wires)
- Result: delay of a wire is quadratic in length
- Insert "inverter" repeaters for long wires
- Why? To bring it back to linear delay... but repeaters still add delay
- Long wires are getting relatively slow to transistors
- And relatively longer time to cross relatively larger chips


## Moore's Law: Technology Scaling



- Moore's Law: aka "technology scaling"
- Continued miniaturization (esp. reduction in channel length)
+ Improves switching speed, power/transistor, area(cost)/transistor
- Reduces transistor reliability
- Literally: DRAM density (transistors/area) doubles every 18 months
- Public interpretation: performance doubles every 18 months
- Not quite right, but helps performance in several ways...


## Moore's Effect \#2: RC Delay

- First-order: speed scales proportional to gate length
- Has provided much of the performance gains in the past
- Scaling helps wire and gate delays in some ways...
+ Transistors become shorter (Resistance $\downarrow$ ), narrower (Capacitance $\downarrow$ )
+ Wires become shorter (Length $\downarrow \rightarrow$ Resistance $\downarrow$ )
+ Wire "surface areas" become smaller (Capacitance $\downarrow$ )
- Hurts in others...
- Transistors become narrower (Resistance $\uparrow$ )
- Gate insulator thickness becomes smaller (Capacitance $\uparrow$ )
- Wires becomes thinner (Resistance $\uparrow$ )
- What to do?
- Take the good, use wire/transistor sizing to counter the bad
- Exploit new materials: Aluminum $\rightarrow$ Copper, metal gate, high-K


## Moore's Effect \#3: Cost

- Mixed impact on unit integrated circuit cost
+ Either lower cost for same functionality...
+ Or same cost for more functionality
- Difficult to achieve high yields
- Increases startup cost
- More expensive fabrication equipment
- Takes longer to design, verify, and test chips
- Process variation across chip increasing
- Some transistors slow, some fast
- Increasingly active research area: dealing with this problem


## Moore's Effect \#4: Psychological

- Moore's Curve: common interpretation of Moore's Law
- "CPU performance doubles every 18 months"
- Self fulfilling prophecy: 2 X every 18 months is $\sim 1 \%$ per week
- Q: Would you add a feature that improved performance $20 \%$ if it would delay the chip 8 months?
- Processors under Moore's Curve (arrive too late) fail spectacularly - E.g., Intel's Itanium, Sun's Millennium


## Moore's Law in the Future

- Won't last forever, approaching physical limits
- "If something must eventually stop, it can't go on forever"
- But betting against it has proved foolish in the past
- Perhaps will "slow" rather than stop abruptly
- Transistor count will likely continue to scale
- "Die stacking" is on the cusp of becoming main stream
- Uses the third dimension to increase transistor count
- But transistor performance scaling?
- Running into physical limits
- Example: gate oxide is less than 10 silicon atoms thick!
- Can't decrease it much further
- Power is becoming the limiting factor


## Power/Energy Are Increasingly Important

- Battery life for mobile devices
- Laptops, phones, cameras
- Tolerable temperature for devices without active cooling
- Power means temperature, active cooling means cost
- No room for a fan in a cell phone, no market for a hot cell phone
- Electric bill for compute/data centers
- Pay for power twice: once in, once out (to cool)
- Environmental concerns
- "Computers" account for growing fraction of energy consumption


## Recall: Tech. Basis of Transistor Speed

- Physics 101: delay through an electrical component ~ RC
- Resistance (R) - W ~ ~ length / cross-section area
- Slows rate of charge flow
- Capacitance (C) $-\Vdash \sim$ length * area / distance-to-other-plate
- Stores charge
- Voltage (V)
- Electrical pressure
- Threshold Voltage ( $\mathrm{V}_{\boldsymbol{t}}$ )
- Voltage at which a transistor turns "on"
- Property of transistor based on fabrication technology
- Switching time $\sim$ to $\left(R^{*} \mathbf{C}\right) /\left(\mathbf{V}-\mathbf{V}_{\boldsymbol{t}}\right)$


## Energy \& Power

- Energy: measured in Joules or Watt-seconds
- Total amount of energy stored/used
- Battery life, electric bill, environmental impact
- Instructions per Joule (car analogy: miles per gallon)
- Power: energy per unit time (measured in Watts)
- Related to "performance" (which is also a "per unit time" metric)
- Power impacts power supply and cooling requirements (cost)
- Power-density (Watt/mm²): important related metric
- Peak power vs average power
- E.g., camera, power "spikes" when you actually take a picture
- Joules per second (car analogy: gallons per hour)
- Two sources:
- Dynamic power: active switching of transistors
- Static power: leakage of transistors even while inactive


## Dynamic Power

- Dynamic power ( $\mathbf{P}_{\text {dynamic }}$ ): aka switching or active power
- Energy to switch a gate ( 0 to 1,1 to 0 )
- Each gate has capacitance (C)
- Charge stored is $\propto \mathrm{C} * \mathrm{~V}$
- Energy to charge/discharge a capacitor is $\propto$ to C * V ${ }^{2}$
- Time to charge/discharge a capacitor is $\propto$ to V
- Result: frequency $\sim$ to $V$
- $\mathbf{P}_{\text {dynamic }} \approx \mathbf{N} * \mathbf{C} * \mathbf{V}^{2} * \mathbf{f} * \mathbf{A}$
- N : number of transistors
- C: capacitance per transistor (size of transistors)
- V : voltage (supply voltage for gate)

- f: frequency (transistor switching freq. is $\propto$ to clock freq.)
- A: activity factor (not all transistors may switch this cycle)


## Reducing Dynamic Power

- Target each component: $\mathbf{P}_{\text {dynamic }} \approx \mathbf{N} * \mathbf{C} * \mathbf{V}^{2} * \mathbf{f} * \mathbf{A}$
- Reduce number of transistors (N)
- Use fewer transistors/gates
- Reduce capacitance (C)
- Smaller transistors (Moore's law)
- Reduce voltage (V)
- Quadratic reduction in energy consumption!
- But also slows transistors (transistor speed is $\sim$ to V )
- Reduce frequency (f)
- Slower clock frequency (reduces power but not energy) Why?
- Reduce activity (A)
- "Clock gating" disable clocks to unused parts of chip
- Don't switch gates unnecessarily

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## Reducing Static Power

- Target each component: $\mathbf{P}_{\text {static }} \approx \mathbf{N} * \mathbf{V} * \mathbf{e}^{-\mathbf{V t}}$
- Reduce number of transistors ( N )
- Use fewer transistors/gates
- Disable transistors (also targets N )
- "Power gating" disable power to unused parts (long latency to power up)
- Power down units (or entire cores) not being used
- Reduce voltage (V)
- Linear reduction in static energy consumption
- But also slows transistors (transistor speed is $\sim$ to V )
- Dual $\mathbf{V}_{\mathbf{t}}$ - use a mixture of high and low $\mathrm{V}_{\mathrm{t}}$ transistors
- Use slow, low-leak transistors in SRAM arrays
- Requires extra fabrication steps (cost)
- Low-leakage transistors
- High-K/Metal-Gates in Intel's 45nm process, "tri-gate" in Intel's 22 nm
- Reducing frequency can hurt energy efficiency due to leakage power

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## Static Power

- Static power $\left(P_{\text {static }}\right)$ : aka idle or leakage power
- Transistors don't turn off all the way
- Transistors "leak"
- Analogy: leaky valve
- $\mathbf{P}_{\text {static }} \approx \mathbf{N} * \mathbf{V} * \mathbf{e}^{-\mathbf{V}_{\mathbf{t}}}$
- N : number of transistors
- V: voltage
- $\mathrm{V}_{\mathrm{t}}$ (threshold voltage): voltage at which transistor conducts (begins to switch)
- Switching speed vs leakage trade-off
- The lower the $\mathbf{V}_{\mathrm{t}}$ :
- Faster transistors (linear)
- Transistor speed $\propto$ to $V-V_{t}$

- Leakier transistors (exponential)

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| Continuation of Moore's Law |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Procas Name | P856 | P958 | Pr60 | P1282 | P1264 | P1266 | P1268 |  |
| Ist Production | 1997 | 1999 | 2001 | 2003 | 2005 | 2007 | 2009 | 2011 |
| citacess | ${ }^{0.254 m}$ | 0.18,m | 0.13, | ${ }^{90 \mathrm{~nm}}$ | ${ }^{65} \mathrm{~mm}$ | 45 mm | ${ }^{32 \mathrm{~mm}}$ | 22 mm |
| Weitior size | 200 | 200 | 200800 | 300 | 300 | 300 | 300 | 300 |
| meorcomect | ${ }^{\text {Al }}$ | ${ }^{\text {Al }}$ | ${ }^{\text {cu }}$ | ${ }^{4}$ | ${ }^{\text {a }}$ | ${ }^{4}$ | cu |  |
| nol | si | si | si | ${ }_{\text {ckiche }}$ | sid | stremed | Sind |  |
| Vodilocet | $\mathrm{SiO}_{2}$ | $\mathrm{sio}_{2}$ | $\mathrm{SiO}_{2}$ | $\mathrm{SiO}_{2}$ | $\mathrm{SiO}_{2}$ | Hight | Highk | Hish-4 |
| Cate electrode | ${ }_{\text {Polve }}^{\substack{\text { Pilicon }}}$ | ${ }_{\text {Poly }}^{\text {Palcon }}$ | ${ }_{\text {Polv- }}^{\text {Policon }}$ | Poily | ${ }_{\text {Polve- }}$ | Weald | Metal | neta |
| Introcution targeqed at this time |  |  |  |  |  |  |  |  |
| Intel found a solution for High-k and metal gate |  |  |  |  |  |  |  |  |

Gate dielectric today is only a few molecular layers thick


## Dynamic Voltage/Frequency Scaling

- Dynamically trade-off power for performance
- Change the voltage and frequency at runtime
- Under control of operating system
- Recall: $P_{\text {dynamic }} \approx \mathrm{N} * \mathrm{C} * \mathbf{V}^{2} * \mathbf{f} * \mathrm{~A}$
- Because frequency $\propto$ to $\mathrm{V}-\mathrm{V}_{\mathrm{t}} \ldots$
- $\mathrm{P}_{\text {dynamic }} \propto$ to $\mathbf{V}^{2}\left(\mathbf{V}-\mathbf{V}_{\mathbf{t}}\right) \approx \mathbf{V}^{3}$
- Reduce both voltage and frequency linearly
- Cubic decrease in dynamic power
- Linear decrease in performance (actually sub-linear)
- Thus, only about quadratic in energy
- Linear decrease in static power
- Thus, static energy can become dominant
- Newer chips can adjust frequency on a per-core basis

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## High-k Dielectric reduces leakage substandally



Benefits compared to current process technologies

|  | High-k vs. $\mathrm{SiO}_{2}$ | Benefit |
| :--- | :---: | :---: |
| Capacitance | $60 \%$ greater | Much faster <br> transistors |
| Gate dielectric <br> leakage | $>100 x$ reduction | Far cooler |

## Dynamic Voltage/Frequency Scaling

|  | Mobile PentiumIII <br> "SpeedStep" | Transmeta 5400 <br> "LongRun" | Intel X-Scale <br> (StrongARM2) |
| :--- | :---: | :---: | :---: |
| $\mathrm{f}(\mathrm{MHz})$ | $300-1000(\mathrm{step}=50)$ | $200-700($ step=33) | $50-800($ step $=50)$ |
| $\mathrm{V}(\mathrm{V})$ | $0.9-1.7$ (step=0.1) | $1.1-1.6 \mathrm{~V}$ (cont) | $0.7-1.65$ (cont) |
| High-speed | 3400 MIPS @ 34W | 1600 MIPS @ 2W | 800 MIPS @ 0.9W |
| Low-power | 1100 MIPS @ 4.5W | 300 MIPS @ 0.25W | 62 MIPS @ 0.01W |

- Dynamic voltage/frequency scaling
- Favors parallelism
- Example: Intel Xscale
- $1 \mathrm{GHz} \rightarrow 200 \mathrm{MHz}$ reduces energy used by 30 x
- But around $5 x$ slower
- $5 \times 200 \mathrm{MHz}$ in parallel, use 1/6th the energy
- Power is driving the trend toward multi-core


## Moore's Effect on Power

+ Moore's Law reduces power/transistor...
- Reduced sizes and surface areas reduce capacitance (C)
- ...but increases power density and total power
- By increasing transistors/area and total transistors
- Faster transistors $\rightarrow$ higher frequency $\rightarrow$ more power
- Hotter transistors leak more (thermal runaway)
- What to do? Reduce voltage (V)
+ Reduces dynamic power quadratically, static power linearly - Already happening: Intel 486 (5V) $\rightarrow$ Core2 (1.3V)
- Trade-off: reducing V means either...
- Keeping $V_{t}$ the same and reducing frequency (f)
- Lowering $V_{t}$ and increasing leakage exponentially
- Use techniques like high-K and dual- $\mathrm{V}_{T}$
- The end of voltage scaling \& "dark silicon"

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## Processor Power Breakdown

- Power breakdown for IBM POWER4
- Two 4-way superscalar, 2-way multi-threaded cores, 1.5MB L2
- Big power components are L2, data cache, scheduler, clock, I/O
- Implications on "complicated" versus "simple" cores


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Trends in Power

|  | 386 | 486 | Pentium | Pentium II | Pentium4 | Core2 | Core i7 |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Year | 1985 | 1989 | 1993 | 1998 | 2001 | 2006 | 2009 |
| Technode (nm) | 1500 | 800 | 350 | 180 | 130 | 65 | 45 |
| Transistors (M) | 0.3 | 1.2 | 3.1 | 5.5 | 42 | 291 | 731 |
| Voltage (V) | $\mathbf{5}$ | $\mathbf{5}$ | $\mathbf{3 . 3}$ | $\mathbf{2 . 9}$ | $\mathbf{1 . 7}$ | $\mathbf{1 . 3}$ | $\mathbf{1 . 2}$ |
| Clock (MHz) | 16 | 25 | 66 | 200 | 1500 | 3000 | 3300 |
| Power (W) | 1 | 5 | 16 | 35 | $\mathbf{8 0}$ | $\mathbf{7 5}$ | $\mathbf{1 3 0}$ |
| Peak MIPS | 6 | 25 | 132 | 600 | 4500 | 24000 | 52800 |
| MIPS/W | 6 | 5 | 8 | 17 | 56 | 320 | 406 |

- Supply voltage decreasing over time
- But "voltage scaling" is perhaps reaching its limits
- Emphasis on power starting around 2000
- Resulting in slower frequency increases
- Also note number of cores increasing (2 in Core 2, 4 in Core i7) CIS 501: Comp. Arch. | Prof. Milo Martin | Technology \& Energy


## Implications on Software

- Software-controlled dynamic voltage/frequency scaling
- Example: video decoding
- Too high a clock frequency - wasted energy (battery life)
- Too low a clock frequency - quality of video suffers
- "Race to sleep" versus "slow and steady" approaches
- Managing low-power modes
- Don't want to "wake up" the processor every millisecond
- Tuning software
- Faster algorithms can be converted to lower-power algorithms
- Via dynamic voltage/frequency scaling
- Exploiting parallelism \& heterogeneous cores
- NVIDIA Tegra 3: 5 cores (4 "normal" cores \& 1 "low power" core)
- Specialized hardware accelerators


## Technology Summary

- Has a first-order impact on computer architecture
- Performance (transistor delay, wire delay)
- Cost (die area \& defects)
- Changing rapidly
- Most significant trends for architects
- More and more transistors
- What to do with them? $\rightarrow$ integration $\rightarrow$ parallelism $\quad$ Rest of
- Logic is improving faster than memory \& cross-chip wires
- "Memory wall" $\rightarrow$ caches, more integration
- Power and energy
- Voltage vs frequency, parallelism, special-purpose hardware
- This unit: a quick overview, just scratching the surface

